

# The Ultimate in Automotive Refinishing and Coatings



## SLR-200 SEAL-FIL 2K TRANSPARENT URETHANE SEALER

### TECHNICAL DATA SHEET

CANADA EN

UNITED STATES EN

**LOW VOC, CALIFORNIA APPROVED**

**TECHNICAL INFORMATION:**

<b>Appearance:</b>	Clear Liquid
<b>Weight Per Gallon:</b>	3.86 kg - 3.98 kg / 8.51 lbs - 8.77 lbs
<b>Specific Gravity:</b>	1.02 - 1.05
<b>% Solids by Weight:</b> (SLR-200 Only)	8 ± 2
<b>% Solids by Weight RTS:</b> (Ready To Spray)	14 ± 2

# SLR-200 SEAL-FIL 2K TRANSPARENT URETHANE SEALER

10% HS urethane, 2k Transparent Sealer. Unique to its own. Can be applied directly on top of cured putty, bare metal and primer, saving you 30-40% of your base coat consumption. Eliminates mapping, stains, discoloration, sinkage, and bleed-through caused by the coats below. This product is designed to bind the ground and topcoat, and has excellent leveling, acting as a wet bed - allowing for the surface to stay soft for the topcoat system applied. Incredible for your metallics, and assists low hiding colors to cover flawlessly with less base coat paint that you would normally use with a traditional sealer. Assists the blend seamlessly into the surrounding area, and will reduce the amount of prep time, materials, and paint.

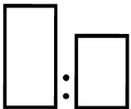
Suitable for all repairs; minor damage to full resprays. Simple mixing ratio.  
California VOC Compliant



It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.



Prepare primed substrate with 500 grid. **Can also be applied to small bare metal areas, and pinhole repairs finished with polyester putty.** The surface must be completely dry, sanded and degreased before application. **If the surface has superseded/lapsed 12 hours without being base coated (after sealer is applied), lightly scuff surface with a scuff pad and reapply two coats of the sealer before applying base coat.**



**Mix 4:1**  
**4: SLR-200**  
**1: H-201**



8 hours at 21C / 70F



1.3 - 1.4 Tip, use 20-25 PSI.

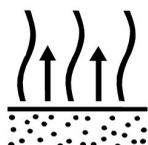
Hold the gun **12 inches** from, and perpendicular to the surface. Do NOT Tack coat.

## **Repair Application**

Prep entire repair area and the panel with 500 grid. Apply first coat, wet & heavy, with a 50% overlap. Flash for 5 minutes, or until the surface does not print. Apply second coat wet & heavy, with a 50% overlap. Allow surface to **dry completely**. Only apply base coat around the circumference of the repair area, 1 - 2 inches. Allow base to dry and apply clearcoat.

## **Complete Application**

Prep entire vehicle with 500 grid. Apply first coat, wet & heavy, with a 50% overlap. Allow surface to flash 2-5 minutes, without any printing. Please accompany and monitor the vehicle while flashing. Apply second coat wet & heavy, with a 50% overlap. Allow surface to **dry completely**. Apply base coat accompanied by clearcoat.



Dust Free -----  
Tape Time -----  
Force Dry at 140F / 60C -----  
Air Dry at 70F / 21C 15 - 20 minutes

Force Dry  
Re-coat after cooling -----  
Polish after cooling -----