

The Ultimate in Automotive Refinishing and Coatings



PF-300 PLASTI-FIL PLASTIC ADHESION PROMOTER

TECHNICAL DATA SHEET

CANADA EN

UNITED STATES EN

LOW VOC, CALIFORNIA APPROVED

**TECHNICAL
INFORMATION:**

Appearance:	Yellow Coloured Liquid
Weight Per Gallon:	3.29 kg - 3.32 kg / 7.26 lbs - 7.33 lbs (@ SG 0.870)
Specific Gravity:	0.864 - 0.879
% Solids by Weight:	7 ± 2



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PF-300 Plasti-Fil Plastic Adhesion Promoter

HS, plastic 1K transparent adhesion promoter.

Easy to apply, and delivers excellent bonding power, to raw plastics. It is guaranteed not to peel.

This adhesion promoter does not require primer to be applied before the paint. The basecoat paint can be applied right over the adhesive promoter.

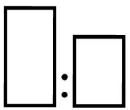
Ready to Spray. California VOC Compliant



It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.



Thoroughly wash the plastic with soap and water. Rinse well and dry with a clean cloth. Lightly sand with 500, and degrease surface. Wait about 5 minutes and then inspect the plastic surface to ensure that its dull and doesn't feel slick to the touch. If the surface is not entirely de-glossed and still feels slick, re-apply the degreaser and clean the surface until the plastic is dull and does not feel slick to the touch. Dry surface thoroughly



Shake thoroughly before use. Ready to Spray.



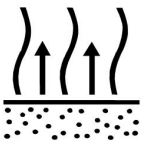
Not Applicable



1.3 Tip, use 20 - 25 PSI.

Hold the gun **12 inches** from, and perpendicular to the surface.

Apply two medium wet coats with a 5 minute flash between coats at 75 degrees. Make sure your surface is tacky to touch before your second coat. Please accompany and monitor the vehicle while flashing. No primer required after adhesion promoter is fully cured. Apply basecoat or single stage over the adhesion promoter.



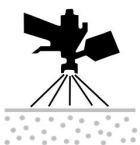
Standard Application

Dust Free -----

Force Dry at 140F / 60C for 5 - 10 Minutes

Air Dry at 70F / 21C 20 - 30 Minutes

Coats to apply: 2



Air Dry

Re-coat -----

Polish -----

Force Dry

Re-coat after cooling -----

Polish after cooling -----